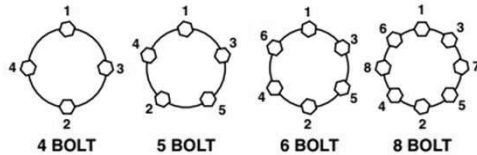




ROUE



| Stud Size | Maximum Torque |
|------------------------|----------------|
| 1/2"-20 UNF, class 2A | 120 Ft. Lbs. |
| 9/16"-18 UNF, class 2A | 170 Ft. Lbs. |
| 5/8"-18 UNF, class 2A | 325 Ft. Lbs. |

Wheel Torque Requirements

Wheel Installation Torque Sequence (Ft. Lbs.)

| Wheel Size | Stud Size | 1st Stage | 2nd Stage | Final Torque | Cone Nut Degree |
|------------------------|-----------|-----------|-----------|--------------|--|
| 12" - 440 BC | 1/2"-20 | 20-25 | 35-40 | 60-75 | 60° Cone Nut |
| 12" - 545 BC | 1/2"-20 | 20-25 | 35-40 | 60-75 | 60° Cone Nut |
| 13" - 440 BC | 1/2"-20 | 20-25 | 35-40 | 60-75 | 60° Cone Nut |
| 13" - 545 BC | 1/2"-20 | 20-25 | 35-40 | 60-75 | 60° Cone Nut |
| 14" - 545 BC | 1/2"-20 | 20-25 | 50-60 | 100-120 | 60° Cone Nut |
| 15" - 545 BC | 1/2"-20 | 20-25 | 50-60 | 100-120 | 60° Cone Nut |
| 15" - 655 BC | 1/2"-20 | 20-25 | 50-60 | 100-120 | 60° Cone Nut |
| 16" - 655 BC | 1/2"-20 | 20-25 | 50-60 | 100-120 | 60° Cone Nut |
| 16" - 865 BC | 9/16"-18 | 20-25 | 50-60 | 140-170 | 60° Cone Nut |
| 16.5" - 655 BC | 1/2"-20 | 20-25 | 50-60 | 100-120 | 60° Cone Nut |
| 16.5" - 865 BC | 9/16"-18 | 20-25 | 50-60 | 140-170 | 60° Cone Nut |
| 16.5" x 9.75" 865 BC | 5/8"-18 | 50-60 | 120-125 | 175-225 | Special Stud Piloted With 90° Cone Nuts |
| 17.5" Hub Pilot 865 BC | 5/8"-18 | 50-60 | 100-120 | 190-210 | Hub Piloted With Clamp Ring, 90° Cone Nuts & Greased Threads |
| 17.5" Hub Pilot 865 BC | 5/8"-18 | 50-60 | 90-200 | 275-325 | Hub Piloted With Flange Nut |
| 17.5" Hub Pilot 865 BC | 5/8"-18 | 50-60 | 60-110 | 150-175 | Hub Piloted With Swivel Flange Nut |